

# EE771/EE772 Inline Flow meter for compressed air and gases DN15 (1/2") - DN80 (3")

The inline flow meter EE771/EE772, based on the measurement principle of thermal mass flow, is ideally suited for the measurement of flow in pipelines DN15 (1/2") up to DN80 (3"). Measurement of for instance the usage of compressed air, nitrogen, CO<sub>2</sub>, O<sub>2</sub>, argon or other non-corrosive, non-flammable gasses.

The flow meters are setting new standards in terms of measurement accuracy and reproducibility thanks to their application-specific adjustment during production. As such, the EE771/EE772 is adjusted under a pressure of 7 bar.

The unique mounting concept with a measurement valve with shut-off function permits rapid installation and removal of the device for periodical calibration. It simultaneously ensures high measurement accuracy through exact and reproducible positioning in the pipe.

The core design of the flow meter is based on the E+E hot film sensor element, which is produced using the most modern thin film technology. This flow sensor features excellent long-term stability, a fast response time and an extremely high degree of reliability.

Two outputs are available, for further processing of the measurement data. Depending on the application, these outputs can be configured as analogue (current or voltage), switch output or as pulse output for the measurement of the consumption.

### Bus interface for Modbus RTU or M-Bus

Optionally, the flow meter is available with an additional bus interface for Modbus RTU or M-BUS (Meter-Bus).

### Configuration software

The flow meter can be configured conveniently, to meet the requirements of the application with the standard configuration software and the integrated USB interface.

Functionality of the software:

- Configuration of the output (scale / set point)
- 2-point user calibration for flow and temperature
- Readout of the counter values
- Reset of min / max values and counter
- Indication of the measurement value



Attribute	EE771	EE772
Sensor exchange under pressure with short flow interruption	✓	
Sensor exchange under pressure without flow interruption		✓
pipeline DN15...DN50 (1/2"...2")	✓	
pipeline DN40...DN80 (1 1/2"...3")		✓
Additional assembly of dew point- and pressure sensors		✓
max. working pressure 16 bar 232 PSI	✓	✓
max. working pressure 40 bar 580 PSI		✓

## Typical Applications

- Measurement of consumption of compressed air
- Compressed air counter
- Mass flow measurement of industrial gases

## Features

- high accuracy ± 1.5 % of reading
- factory adjustment under pressure
- exceptional reproducibility
- quick sensor exchange at line pressure
- broad working range of 1:400
- very service friendly
- Bus interface for Modbus RTU or M-Bus

## EE771 - Measurement valve with shut-off function

The measurement valve with shut-off function allows the exact alignment of the sensing head within seconds during instalment and removal, with only interrupting the process flow for a short moment.

The measurement valve is suitable for pressures up to 16 bar (232 PSI) and available for pipe diameters DN15 (1/2") to DN50 (2").



## EE772 - Gauge mounting block with hot tap valve

The unique assembly concept with one mounting valve permits simple installation and removal of the sensors for regular calibration, and also ensures a high level of measurement accuracy via precise and reproducible positioning of the flow sensor in the pipeline.

The gauge mounting block with hot tap valve is used in applications where flow interruption is not permissible. The flow meter can be removed for calibration or maintenance with no flow interruption.

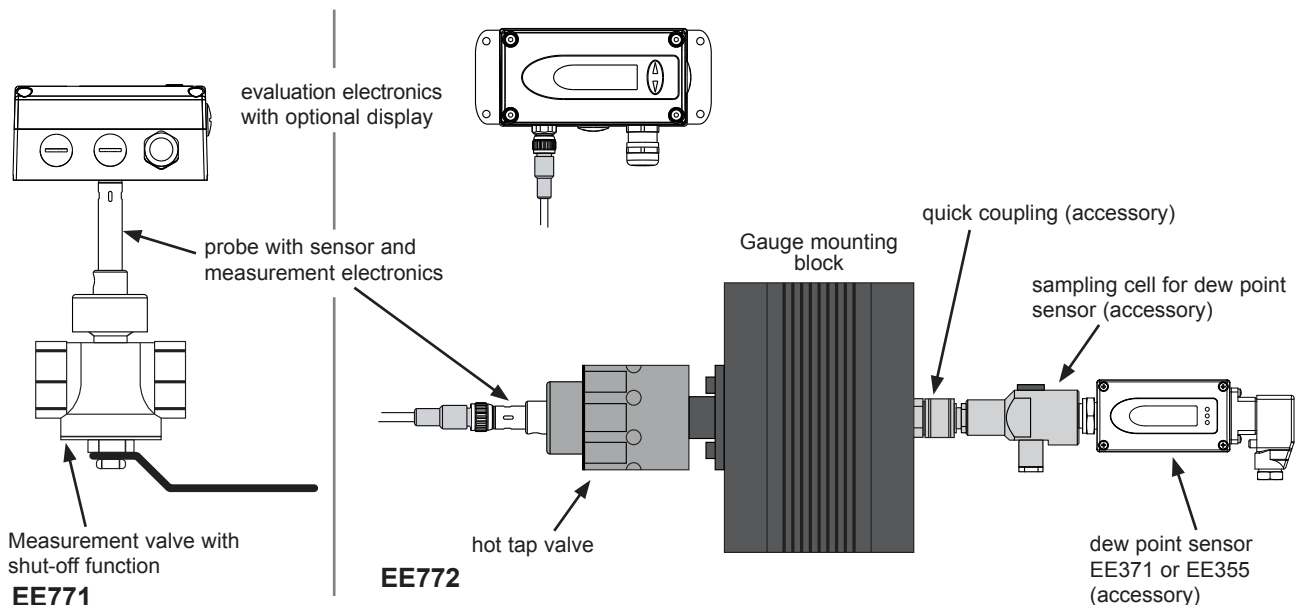
The gauge mounting block with hot tap valve assembly is suitable for applications up to 40 bar (PN40) and is available for line sizes of DN40 (1 1/2") to DN80 (3").

The additional option of integrating dewpoint or pressure sensors saves on installation costs. The gauge mounting block with hot tap valve makes it easy to set up a comprehensive compressed air monitoring system.



## Construction

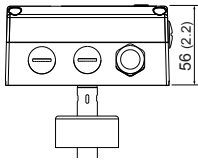
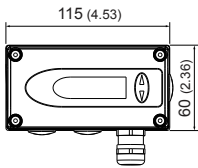
The flow meter consist of the transmitter and the mounting valve. The transmitter is modular and consist of the probe and the evaluation electronics. The measurement probe contains the sensor element and the measurement electronics, in which the data of the factory calibration is stored. The enclosure with the signal conditioning is mounted either on the measurement probe (compact) or is remote with a sensor cable up to 10 meter (33 feet).



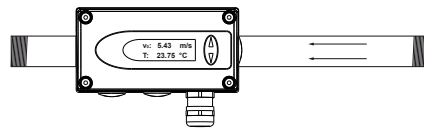
## Measurement of consumption (totalizer)

The EE771/EE772 holds an integrated counter for the usage. The amount is indicated in the display and stored; the data will not be lost due to a power outage. The availability of the consumption amount as a free configurable pulse output is another helpful feature.

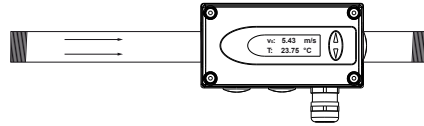
## Dimensions in mm (inch)



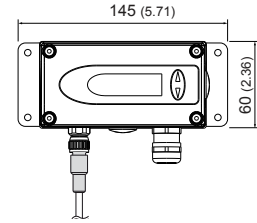
**EE77x-A / EE77x-B**  
**Compact**



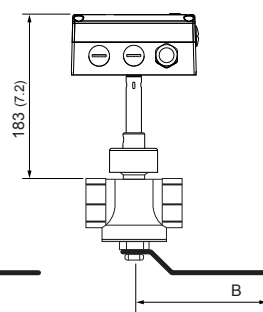
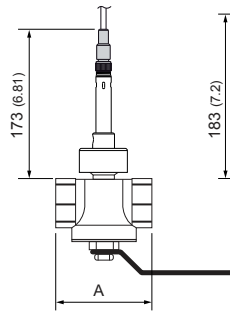
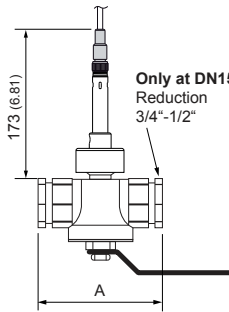
**EE77x-A** direction of flow is right to left



**EE77x-B** direction of flow is left to right



**EE77x-C**  
**Remote probe**



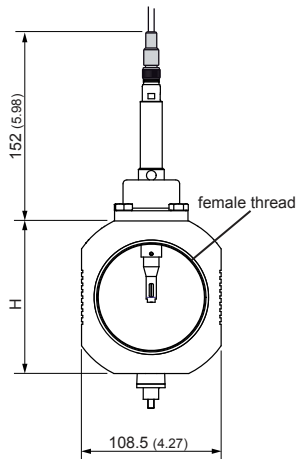
**HA075xxx**  
**Measurement valve with shut-off function**

Measurement valve	Thread	A	B
DN15	R <sub>p</sub> 1/2"	100±8 (3.94±0.32)	92 (3.62)
DN20	R <sub>p</sub> or NPT 3/4"	72 (2.83)	92 (3.62)
DN25	R <sub>p</sub> or NPT 1"	83 (3.27)	124 (4.88)
DN32	R <sub>p</sub> 1 1/4"	100 (3.94)	124 (4.88)
DN40	R <sub>p</sub> or NPT 1 1/2"	110 (4.33)	147 (5.79)
DN50	R <sub>p</sub> or NPT 2"	131 (5.16)	147 (5.79)

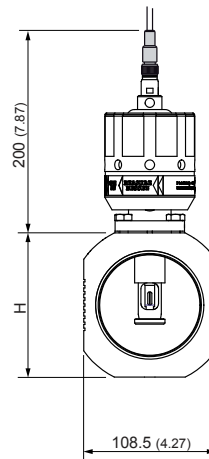
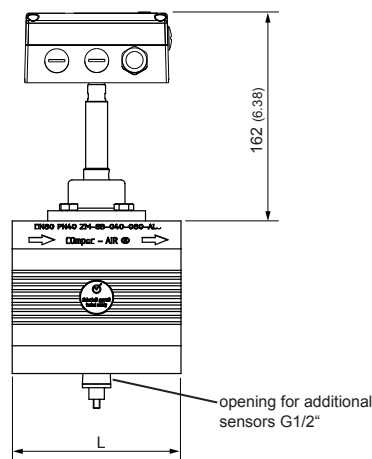
dimensions in mm (inch)

Female thread:

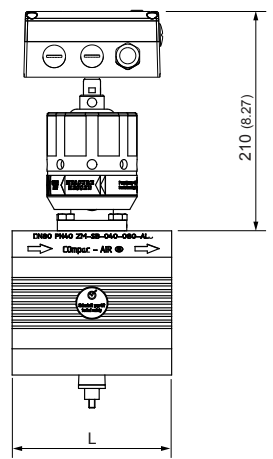
BSP thread acc. EN 10226 (old DIN 2999) or NPT



**HA071xxx**  
**Gauge mounting block**



**HA072xxx**  
**Gauge mounting block with hot tap valve**



pipe diameter	Thread	L	H
DN40 (1 1/2")	R <sub>p</sub> or NPT 1 1/2"	110 (4.33)	108.5 (4.27)
DN50 (2")	R <sub>p</sub> or NPT 2"	131 (5.16)	108.5 (4.27)
DN65 (2 1/2")	R <sub>p</sub> or NPT 2 1/2"	131 (5.16)	108.5 (4.27)
DN80 (3")	R <sub>p</sub> or NPT 3"	131 (5.16)	118.5 (4.67)

dimensions in mm (inch)

female thread:

Whitworth-Thread acc. EN 10226 (old DIN 2999) or NPT

## Technical data

### Measuring value

#### Flow

Measurand

Volumetric flow at standard conditions acc. DIN 1343

$P_0 = 1013.25 \text{ mbar (14.7 PSI)}$ ;  $t_0 = 0 \text{ }^\circ\text{C (32 }^\circ\text{F)}$

Measuring range

low (L1)

high (H1)

standardized volumetric flow in air	DN15 (1/2"):	0.32...63 Nm <sup>3</sup> /h 0.19...37.1 SCFM	0.32...126 Nm <sup>3</sup> /h 0.19...74.1 SCFM
	DN20 (3/4"):	0.57...113 Nm <sup>3</sup> /h 0.34...66.5 SCFM	0.57...226 Nm <sup>3</sup> /h 0.34...133 SCFM
	DN25 (1"):	0.90...176 Nm <sup>3</sup> /h 0.53...103.5 SCFM	0.90...352 Nm <sup>3</sup> /h 0.53...207.1 SCFM
	DN32 (1 1/4"):	1.45...289 Nm <sup>3</sup> /h 0.85...170.0 SCFM	1.45...578 Nm <sup>3</sup> /h 0.85...340 SCFM
	DN40 (1 1/2"):	2.26...452 Nm <sup>3</sup> /h 1.33...265.9 SCFM	2.26...904 Nm <sup>3</sup> /h 1.33...531.8 SCFM
	DN50 (2"):	3.50...700 Nm <sup>3</sup> /h 2.06...411.8 SCFM	3.50...1400 Nm <sup>3</sup> /h 2.06...823.6 SCFM
	DN65 (2 1/2"):		5.97...1400 Nm <sup>3</sup> /h 3.51...823.6 SCFM
	DN80 (3"):		9.04...1400 Nm <sup>3</sup> /h 5.32...823.6 SCFM
standardized flow in air, CO <sub>2</sub> , nitrogen, argon	≤DN50 (2"):	0.5...100 Nm/s 100...19685 SFPM	0.5...200 Nm/s 100...39370 SFPM
	DN65 (2 1/2"):		0.5...117 Nm/s 100...23031 SFPM
	DN80 (3"):		0.5...77 Nm/s 100...15157 SFPM
O <sub>2</sub>	≤DN25 (1"):	0.5...100 Nm/s 100...19685 SFPM	0.5...200 Nm/s 100...39370 SFPM

Accuracy in air at 7bar (101.5 Psi) (abs) and 23°C (73°F)<sup>1)</sup> ± (1.5 % of measuring value + 0.5% of full scale)

Temperature coefficient ± (0.1 % of measuring value/°C)

Pressure coefficient<sup>2)</sup> 0.5 % of measuring value / bar

Response time  $t_{90}$  < 1 sec.

Sample rate 0.1 sec.

#### Temperature

Measuring range -20...80 °C (-4...176 °F)

Accuracy at 20°C (68°F) ± 0.7 °C (1.26 °F)

### Outputs

Output signal and display ranges are freely scalable

Analogue output voltage 0 - 10 V max. 1 mA  
current (3-wire) 0 - 20 mA and 4 - 20 mA  $R_L < 500 \text{ Ohm}$

Switching output potential-free max. 44 VDC, 500 mA switching capacity

Pulse output Totalizer, pulse length: 0.02...2 sec.

Bus interface (optional) Modbus RTU or M-BUS (Meter-Bus)

Digital interface USB (for configuration)

### Input

Optional pressure compensation 4 - 20 mA (2-wire; 15 V) for pressure sensor

### General

Supply voltage 18 - 30 V AC/DC

Current consumption max. 200 mA (with display)

Temperature range ambient temperature: -20...60 °C (-4...140 °F)  
medium temperature: -20...80 °C (-4...176 °F)  
storage temperature: -20...60 °C (-4...140 °F)

Nominal pressure EE771 up to 16 bar (232 Psi)

EE772 up to 40 bar (580 Psi)

Humidity no condensation

Medium compressed air or none corrosive gases

Connection cable gland M16x1.5 (optional connector M12x1 8 pol.)

Electromagnetic compatibility EN61326-1 EN61326-2-3

Industrial Environment

Material housing metal (AlSi3Cu)

probe stainless steel

sensor head stainless steel / glass

measurement ball valve brass

gauge mounting block Aluminium

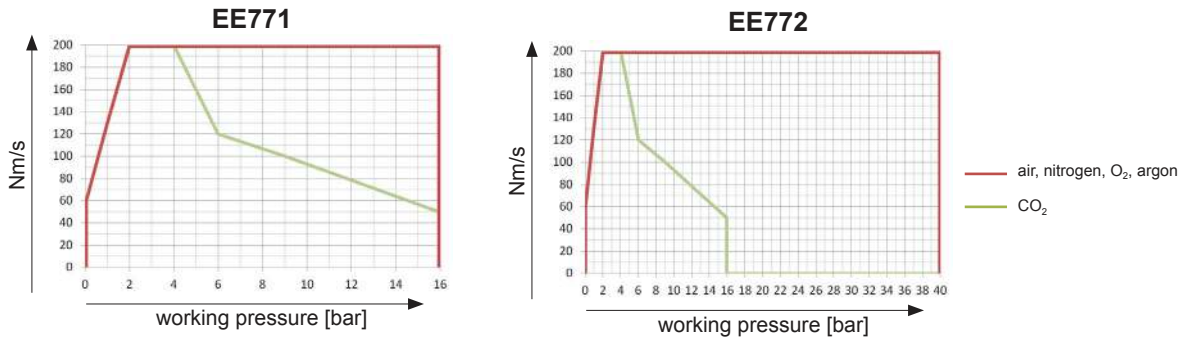
Housing protection class IP65 / Nema 4



1) The accuracy statement includes the uncertainty of the factory calibration with an enhancement factor  $k=2$  (2-times standard deviation). The accuracy was calculated in accordance with EA-4/02 and with regard to GUM (Guide to the Expression of Uncertainty in Measurement).

2) The flow meter is calibrated at 7 bar (abs) 101.5 Psi. If the working pressure is different from 7 bar (101.5 Psi) you can compensate the error by setting the actual pressure with the configuration software.

## Flow measuring range in dependence on operating pressure



## Formula for calculating the standardized volumetric flow:

$$V'_n = v_n \cdot id^2 \cdot \pi/4 \cdot 3600$$

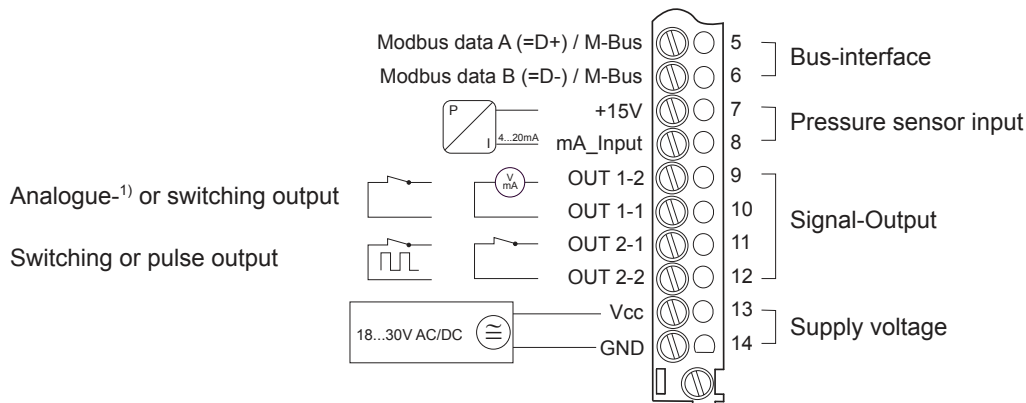
$V'_n$  ... standardized volumetric flow [m<sup>3</sup>/h]

$v_n$  ... standardized flow [m/s]

$id$  ... inner pipe diameter [m]

$\pi$  ... 3,1415

## Connection Diagram



With analogue output OUT 1-1 is connected with GND.  
 Switching and pulse output are potential-free.

## Ordering Guide Accessories

- Dew point sensor EE371 or EE355
- Sampling cell for dew point sensor
- Quick coupling G1/2" for gauge mounting block
- Inlet and outlet pipe segment for measurement valve DN15<sup>\*)</sup>
- Inlet and outlet pipe segment for measurement valve DN20<sup>\*)</sup>
- Inlet and outlet pipe segment for measurement valve DN25<sup>\*)</sup>
- Inlet and outlet pipe segment for measurement valve DN32<sup>\*)</sup>
- Inlet and outlet pipe segment for measurement valve DN40<sup>\*)</sup>
- Inlet and outlet pipe segment for measurement valve DN50<sup>\*)</sup>

see datasheet EE371 or EE355

HA050102

HA070202

HA070215

HA070220

HA070225

HA070232

HA070240

HA070250

<sup>\*)</sup> Inlet and outlet pipe segment is only available for measurement valve with BSP thread

## Scope of supply

- EE771 respectively EE772 Transmitter according Ordering Guide
- 1 x Cable gland
- 1 x Allen key
- 1 x USB cable
- User Guide (GERMAN / ENGLISH / FRENCH)
- Inspection certificate according to DIN EN10204 - 3.1
- Configuration software

## Ordering Guide

The complete Flow meter consists of the Transmitter (pos. 1) and the measurement valve with shut-off function (pos. 2). Both have to be ordered together! The probe cable (pos. 3) is only necessary for model C.

Position 1 - Transmitter			EE771-	EE772-		
Hardware Configuration	Model	Compact ri-le Compact le-ri remote probe	A B C	A B C		
	Working range	low high	L1 H1	H1		
	Measurement valve for pipe diameter	DN15 (1/2") DN20 (3/4") DN25 (1") DN32 (1 1/4") DN40 (1 1/2") DN50 (2") DN65 (2 1/2") DN80 (3")	N015 N020 N025 N032 N040 N050	N040 N050 N065 N080		
	Display	without display with display	x D	x D		
	Mounting	measurement valve with shut-off function gauge mounting block gauge mounting block with hot tap valve	K	M W		
	Electric connection	cable gland 1 plug for power supply and outputs	A Q	A Q		
	Bus-Interface	without bus-interface Modbus RTU M-Bus (Meter-Bus)	x 1 5	x 1 5		
	Software Configuration	Physical parameters of output 1	temperature	T [°C] [°F]	B	B
			standardized volumetric flow	V <sub>n</sub> [Nm <sup>3</sup> /h] [SCFM]	R	R
			mass flow	m' [kg/h]	S	S
standardized flow			v <sub>n</sub> [Nm/s] [ft <sup>3</sup> /min]	T	T	
Physical parameters of output 2		temperature	T [°C] [°F]	B	B	
		standardized volumetric flow	V' <sub>n</sub> [Nm <sup>3</sup> /h] [SCFM]	R	R	
		mass flow	m' [kg/h]	S	S	
		standardized flow	v <sub>n</sub> [Nm/s] [ft <sup>3</sup> /min]	T	T	
Output 1		0-5 V	2	2		
		analogue output 0-10 V 0-20 mA 4-20 mA	3 5 6 S	3 5 6 S		
Output 2	switching output	S	S			
	switching output pulse output <sup>1)</sup>	I I	I I			
Measured value unit	metric / SI non metric US / GB	M N	M N			
Medium	air	A	A			
	nitrogen	B	B			
	CO <sub>2</sub>	C	C			
	O <sub>2</sub> <sup>2)</sup>	D	D			
	argon	G	G			
<b>Position 2 - measurement valve</b>			<b>BSP-Thread</b>	<b>NPT-Thread</b>		
	<b>BSP-Thread</b>	<b>NPT-Thread</b>				
DN15 - measurement valve	HA075015	not available	DN40 - Gauge mounting block	HA071040		
DN20 - measurement valve	HA075020	HA175020	DN50 - Gauge mounting block	HA071050		
DN25 - measurement valve	HA075025	HA175025	DN65 - Gauge mounting block	HA171065		
DN32 - measurement valve	HA075032	not available	DN80 - Gauge mounting block	HA171080		
DN40 - measurement valve	HA075040	HA175040	DN40 - Gauge mounting block with hot tap valve	HA072040		
DN50 - measurement valve	HA075050	HA175050	DN50 - Gauge mounting block with hot tap valve	HA072050		
DN15 - measurement valve for O <sub>2</sub> <sup>2)</sup>	HA076015	not available	DN65 - Gauge mounting block with hot tap valve	HA072065		
DN20 - measurement valve for O <sub>2</sub> <sup>2)</sup>	HA076020	HA176020	DN80 - Gauge mounting block with hot tap valve	HA072080		
DN25 - measurement valve for O <sub>2</sub> <sup>2)</sup>	HA076025	HA176025				
<b>Position 3 - Probe cable (only model C)</b>						
cable length	2 m (6.56 ft)	HA010816				
	5 m (16.4 ft)	HA010817				
	10 m (32.8 ft)	HA010818				

1) consumption measuring is possible only with pulse output (output 2 = I)

2) Medium O<sub>2</sub> only for mounting valve DN15 up to DN25. The mounting valve and the sensor is oil and grease-free.

## Order Example

### Position 1 - Transmitter

#### EE771-AL1N025xKAX/RI6IMA

Model: Compact ri-le  
Working range: low 0.9 ... 176 Nm<sup>3</sup>/h  
Measuring pipe-diameter: DN25 (1")  
Display: no  
Mounting: measurement ball valve  
El. connection: cable gland  
Bus-Interface: without bus-interface

Phys. parameter output 1: standardized volumetric flow  
Phys. parameter output 2: consumption  
Output 1: 4-20 mA  
Output 2: pulse output  
Measured value unit: metric SI  
Medium: air

### Position 2 - measurement valve

#### HA070025

DN25 - measurement valve with shut-off function